Vedanta Advances Group-wide Quality-Led Manufacturing

New Delhi, November 12, 2026: Vedanta Group, one of the world's leading producers of metals, oil & gas, critical minerals, power and technology, is advancing quality-led manufacturing across its businesses through investments in **best global technologies, advanced R&D capabilities, product innovation and internationally benchmarked standards**. Its approach integrates quality across the entire value chain, from understanding evolving market requirements and product development to manufacturing, rigorous testing and customer qualification. Strategic collaborations with premier academic and research institutions and continuous process improvements further enable the Group to develop specialised products that meet evolving industrial requirements, strengthen product reliability and enhance customer satisfaction.

As India strengthens its ambition to emerge as a global manufacturing hub, **the quality of raw materials and manufactured products is becoming increasingly critical to the country's industrial competitiveness**. Metals serve as the fundamental building blocks for a wide range of high-growth industries, including electric mobility, renewable energy, aerospace, defence, electronics, automotive, infrastructure and construction. The quality and reliability of these materials directly influence the performance, safety, durability and efficiency of end products. In line with India's **Make in India** ambition, ensuring world-class quality across the manufacturing value chain is therefore essential to developing globally competitive products and strengthening domestic manufacturing capabilities.

Embedding Global Standards and Operational Excellence

Vedanta's commitment to quality and responsible operations is reflected in its engagement with internationally recognised institutions and frameworks, including the **International Council on Mining & Metals (ICMM), Aluminium Stewardship Initiative (ASI), Bureau of Indian Standards (BIS), International Organization for Standardization (ISO), London Bullion Market Association (LBMA), London Metal Exchange (LME), National Accreditation Board for Testing and Calibration Laboratories (NABL), International Zinc Association (IZA) and Oil & Gas Methane Partnership (OGMP 2.0)**, among others.

Vedanta’s copper business has achieved conformance with the **Veramark (formerly Copper Mark) Joint Due Diligence Standard (JDDS)** and secured **BIS certification for Higher Size Copper Rods under BIS Scope 4**, strengthening its product credentials and alignment with international quality requirements.

At **Vedanta Limited (NSE: VEDL)**, its subsidiary **Hindustan Zinc (NSE: HINDZINC)** has secured **50 Gold and 9 Silver Awards at the Chapter Convention on Quality Concepts (CCQC) 2026** for its employee-led quality initiatives. All 50 Gold Award-winning teams have qualified for the National Convention on Quality Concepts (NCQC) 2026. The projects focus on improving **productivity, operational reliability, sustainability, cost optimisation and manufacturing efficiency** through structured problem-solving and continuous improvement across its mining, smelting and manufacturing operations.

At **Vedanta Aluminium Metal Limited (NSE: VAML)**, quality excellence is driven by advanced testing infrastructure, globally recognised management systems and technology-enabled manufacturing improvements. The business recorded its **highest-ever Quality Management System (QMS) score of 8.2/10 in FY27**, reflecting its focus on strengthening quality processes across operations.

Its structured product development approach brings together market research, identification of emerging demand drivers, product development roadmaps, independent validation with

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leading strategy and market research partners, and evaluation of market potential, technical feasibility and commercial viability. Strategic collaborations with premier institutions and specialised R&D partners further strengthen its capabilities. This has supported the development of specialised products such as **high-strength aluminium alloys, copper-doped PFA, high-temperature resistant alloys and high-strength billets** for industrial and automotive applications.

Vedanta Aluminium's advanced analytical and testing capabilities, including **Scanning Electron Microscopy (SEM) and Defectomat systems**, enable deeper material characterisation and defect detection. Digital interventions such as **IoT-based cast bar breaker and feeder detection, ladle thermography and process optimisation** are further enhancing manufacturing reliability and reducing defects.

At **Vedanta Oil & Gas Limited (NSE: VOGL)**, quality excellence is reflected in advanced laboratory capabilities and adherence to globally recognised standards. The company's **Ravva Laboratory has secured NABL accreditation**, placing it among the early oil and gas laboratories in India to receive this recognition. The business also holds the **UNEP Gold Standard Pathway Certificate under the OGMP 2.0 Methane Mitigation Partnership** and maintains ISO 14001:2015 environmental management standards across its offshore and onshore facilities.

Quality Driving Customer Confidence and Industrial Partnerships

Vedanta's focus on product quality and application-led innovation is increasingly reflected in its partnerships with leading industrial and automotive manufacturers. Its collaboration with **Maruti Suzuki**, which began with the localisation of raw materials for alloy wheels, is now expanding towards exploring additional aluminium alloys for engine applications, demonstrating the growing role of domestic manufacturing partnerships in developing materials for advanced industrial applications. A representative from Maruti Suzuki said, "With Vedanta's strong manufacturing footprint in India, we look forward to building a more extensive and fruitful partnership in the years ahead."

As India's industrial ecosystem evolves towards more specialised, technology-intensive and globally competitive manufacturing, **Vedanta is strengthening its focus on quality as a driver of innovation, customer satisfaction and long-term value creation**. Through globally benchmarked standards, advanced technologies, continuous operational improvements and close customer collaboration, the Group is developing products and capabilities that support India's growing industrial requirements and its ambition of becoming a globally competitive manufacturing powerhouse.

About Vedanta Group

Vedanta Group is the world’s leading producer of metals, oil & gas, critical minerals, power and technology. The company supplies essential materials that power the global energy transition, emerging technologies and the green economy of the future. Its diversified portfolio supports industrial growth, energy security and technological advancement across global value chains. With operations spanning India, Africa, the Middle East and East Asia, Vedanta is embedded in high-growth geographies shaping the next era of global development. Sustainability anchors the Company’s strategy, guided by strong ESG governance, people-first workplaces, and a commitment to achieving net-zero emissions by 2050 or sooner. By operating at the intersection of resources, technology and human potential, Vedanta is strengthening economies, empowering communities, and creating enduring value for all stakeholders.

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